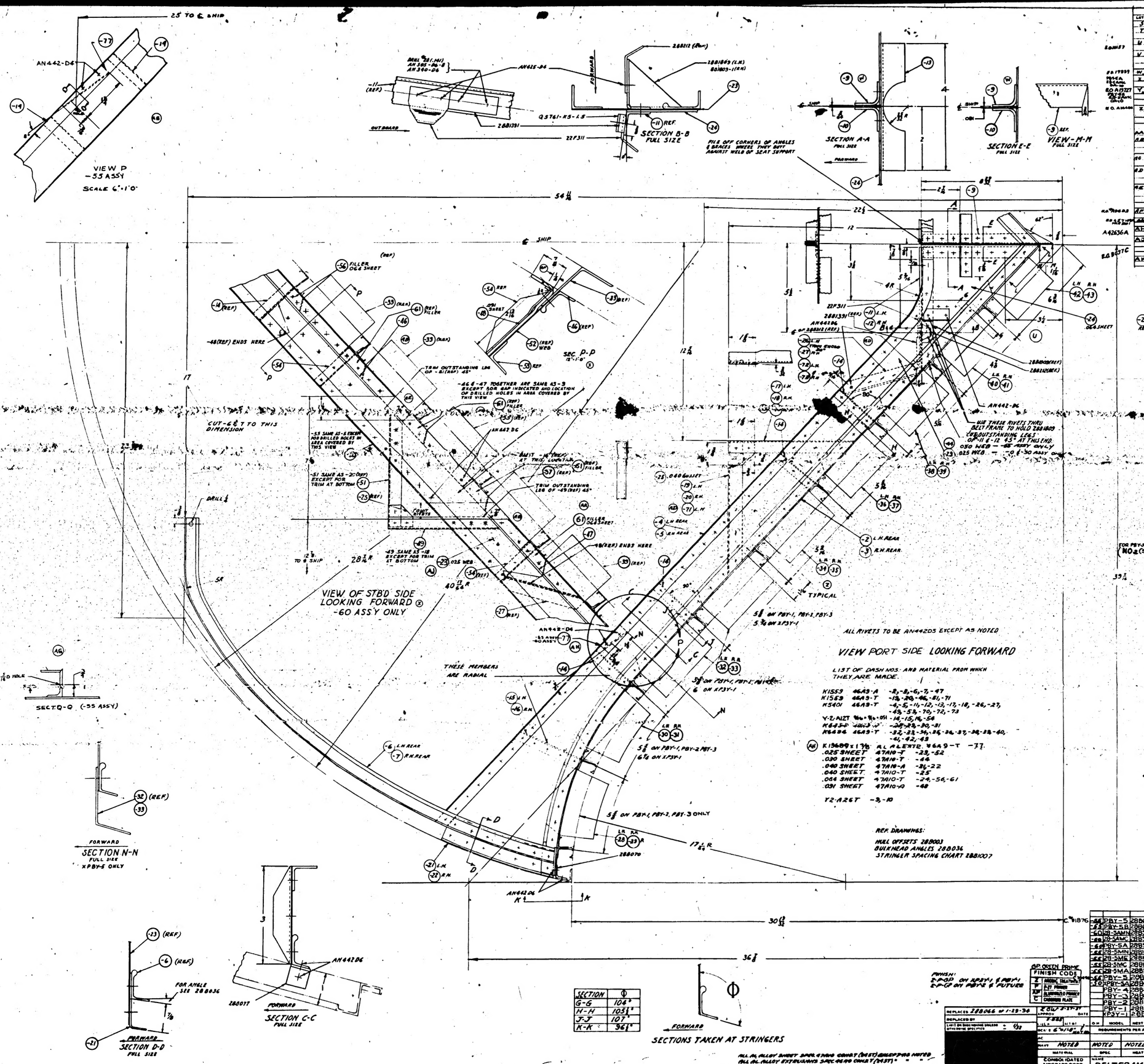
VIEW P
-55 ASSY
SCALE 6"=1'0"
SECTION B-B
FULL SIZE
SECTION A-A
FULL SIZE
SECTION E-E
FULL SIZE
VIEW-M-M
FULL SIZE
VIEW L-L
FULL SIZE
VIEW OF STB'D SIDE
LOOKING FORWARD
-60 ASS'Y ONLY
VIEW PORT SIDE LOOKING FORWARD
ALL RIVETS TO BE AN442D5 EXCEPT AS NOTED
LIST OF DASH NOS. AND MATERIAL FROM WHICH THEY ARE MADE.
REF DRAWINGS:
HULL OFFSETS 28D003
BULKHEAD ANGLES 28D036
STRINGER SPACING CHART 28B1007
SECTION N-N
FULL SIZE
X PBY-5 ONLY
SECTION C-C
FULL SIZE
SECTION D-D
FULL SIZE
SECTION Q-Q (-55 ASS'Y)
SECTIONS TAKEN AT STRINGERS
THESE MEMBERS ARE RADIAL
PILE OFF CORNERS OF ANGLES & BRACES WHERE THEY BUTT AGAINST WELD OF SEAT SUPPORT
CUT-℄ TO THIS DIMENSION
TRIM OUTSTANDING LEG OF -49(REF) 45°
-46 & -47 TOGETHER ARE SAME AS -3 EXCEPT FOR GAP INDICATED AND LOCATION OF DRILLED HOLES IN AREA COVERED BY THIS VIEW
-49(REF) ENDS HERE
-48(REF) ENDS HERE
-51 SAME AS -2 (Opp) EXCEPT FOR TRIM AT BOTTOM
-49 SAME AS -48 EXCEPT FOR TRIM AT BOTTOM
-53 SAME AS -2 EXCEPT FOR HOLES DRILLED IN AREA COVERED BY THIS VIEW
USE THESE RIVETS THRU BELT FRAME TO HOLD 28B1009 OUTSTANDING LEGS OF -11 & -12 45° AT THIS END
.090 WEB - -55 ASSY ONLY
.025 WEB - -60 ASSY ONLY
TYPICAL
5/8 ON PBY-1, PBY-2, PBY-3
5 3/8 ON X PBY-1
5/8 ON PBY-1, PBY-2, PBY-3
6 ON X PBY-1
5/8 ON PBY-1, PBY-2, PBY-3
6 7/8 ON X PBY-1
5/8 ON PBY-1, PBY-2, PBY-3 ONLY
PINS IN:
2-PD ON X PBY-1 & PBY-1
2-CP ON PBY-5 & FUTURE
FOR PBY-1A ONLY (NO. 2 (SHEET))
BELTFRAME-HULL-STA. 0.66
28B1066
H 79